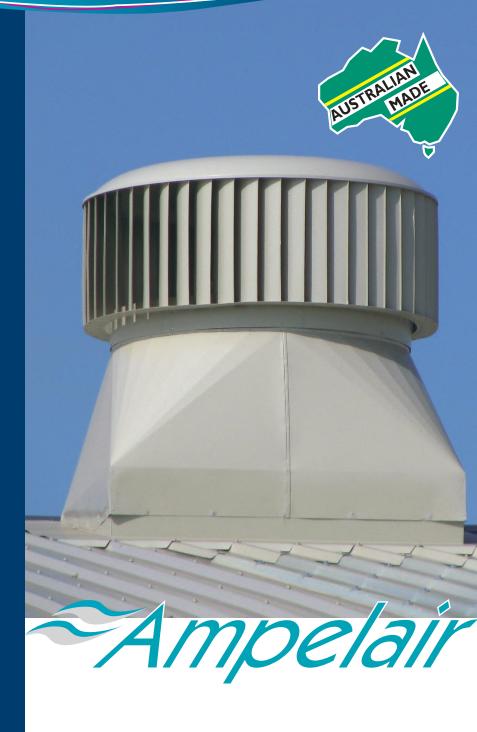


A breath of fresh air... and comfort year-round!

The Ampelair range of ventilators has types and sizes to suit new installations or replacements.

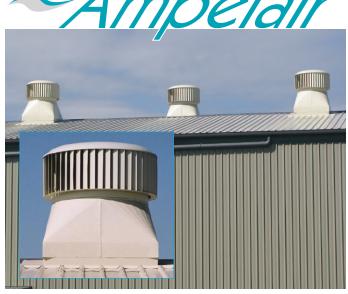
Aluminium construction.
Throat sizes from
150 mm to 950 mm.



- Wind driven
- No running costs
- Reliable
- 15 year warranty
 details from Ampelite offices



Ampelair SV Industrial Ventilators combine appearance and performance – the simple answer on any roof



Every industrial building, large or small, needs to keep air circulating and keep temperatures to a comfortable level.

Ampelair ventilators are an effective, inexpensive, reliable, maintenance free ventilation solution. Using only the power of the wind they extract stale air and allow fresh air to circulate within the building.

Applications of Ampelair aluminium ventilators include:

- Exhausting pit gases, methane, sulphur dioxide etc.
- Minimising condensation under metal roofs covering water storage tanks or reservoirs.
- Removing chlorine fumes above enclosed swimming pools.
- Ventilating very gritty environments where air-borne particles may clog an exposed bottom bearing.
- Industrial ventilation when higher standards matter.

Features

- Stainless Steel bearings fully enclosed and self lubricating in a Stainless Steel double row casing.
- Bearings are maintenance free, designed to withstand extreme environments.
- Bearing assembly provides low friction with minimal drag, resulting in a longer life.
- Two part shaft system comprising anti corrosive steel axle fully sealed in a fire resistant nylon casing.
- The tough nylon casing ensures the original alignment of head and axle is always maintained, even after wind pressure stress.
- The straight vanes are free flowing.
- Optimum efficiency has been achieved through the vane's angle and maximum available surface area.
- Low profile design and straight vanes provide pleasing aesthetics.
- Also available in powder coated colour finish.
- Australian Owned, Australian Manufactured

Wind driven turbo ventilators are used the world over because of their low capital and installed cost, adaptability, high capacity per vent, and reliability.

Operation is simplicity in itself. As the vent hood is rotated by the wind the stale inside air is exhausted through the vanes and the natural inward flow of air is boosted. Ampelair Rotary Ventilators are efficient, impressive, and reliable.



Ventilators can be supplied complete with base to suit the application, or heads and bases (square to round or variable pitch) may be ordered separately. Site surveys are available or you can use the following formulas to determine your requirements.

Calculations to decide size and number of Ventilators.

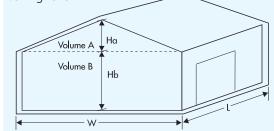
1. Determine the volume of the building.

Volume of section $A = 0.5 \times L \times W \times Ha$ Volume of section $B = L \times W \times Hb$

Total building volume = volume of section A + volume of section B.

Note: For factories, the combined volume A + B should be used.

Where Volume B is air-conditioned, only Volume A is used to calculate the number of ventilators required. No air should be drawn from the air-conditioned space below ceiling level.



2. Select the number of ventilators required

METRIC = $V \times Ac/Hr$ EX/c x 3.6

Where:

V = Volume of building or roof space

Ac/Hr = Air changes per hour

EX/c = Exhaust capacity of ventilator

Using ventilators in the ceiling space of air-conditioned buildings reduces the load on the air-conditioning plant and helps reduce power consumption accordingly.

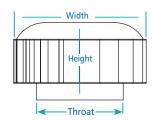
Dimensions

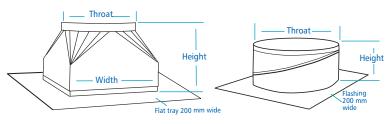
VENTILATOR HEAD

SQUARE to ROUND BASE

VARIABLE PITCH BASE

All models and bases





Aluminium	Throat	Width	Height	Width	Height	Width	Height	Roof Pitch
SV150	150 mm	320 mm	260 mm	210 mm	210 mm	-	-	1 - 45°
SV300	300 mm	480 mm	380 mm	350 mm	360 mm	495 mm	190 mm	1 - 45°
SV450	450 mm	625 mm	405 mm	610 mm	415 mm	740x640 mm	280 mm	1 - 45°
SV600	600 mm	770 mm	450mm	705 mm	430 mm	900 mm	280 mm	1 - 45°
SV800	800 mm	985 mm	535 mm	880 mm	480 mm	-	-	1 - 22.5°
SV950	950 mm	1130 mm	575 mm	1110 mm	680 mm	-	-	1 - 22.5°

Bases

Ampelair ventilators can be supplied complete with a base to suit any application, or heads and bases can be ordered separately. Roof pitch and roofing profile must be specified at time of ordering bases. Heavy duty bases are made from Zincalume®, and supplied in natural finish, but Colorbond® colours can be supplied if specified.

Square to Round - Zincalume®

For models: SV150, SV300, SV450, SV600, SV800, SV950. Variable Pitch – Aluminium Available for models: SV300, SV450, SV600

Dampers

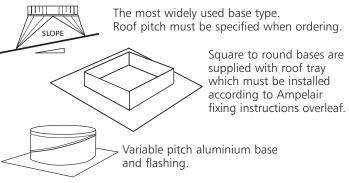


Available ex stock for 300 mm, 450 mm, and 600 mm throat diameter ventilators. Smaller sizes are not widely used but can be supplied against orders.

FIFTEEN YEAR WARRANTY

Details of the Ampelair warranty are available from Ampelite Australia Pty Ltd offices. Specific written project warranties will be provided upon WARRANT verification of correct installation procedures.

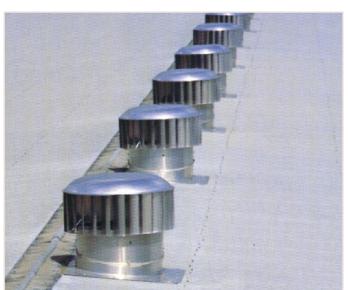




Base flashings are powder coated to avoid dis-similar metal contact.

Building Type	Recommended Air Changes per Hour		
Warehouses	4 to 8		
Factories & Workshops	5 to 10		
Gyms, Tennis & Squash Courts	7 to 10		
Assembly Halls, Garages	10 to 15		
Toilets	12 to 15		
Laundries	20 to 40		
Stables, Piggeries & Poultry	20 to 50		
Bakeries, Boiler Houses	30 to 40		





CAPACITY TABLE

Extraction volume expressed in cubic metres per second. 1 cubic metre = 1000 litres

Model SV Industrial Ventilators **State								
54 A A A	Solie Solies	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	150	300	450	600	800	950
		6	0.038	0.152	0.350	0.609	1.162	1.617
3.0	6	12	0.039	0.158	0.362	0.630	1.202	1.672
		18	0.042	0.166	0.382	0.664	1.267	1.762
		6	0.045	0.182	0.419	0.727	1.388	1.931
	8	12	0.046	0.184	0.428	0.738	1.408	1.959
		18	0.049	0.193	0.452	0.785	1.498	2.085
		6	0.068	0.272	0.625	1.088	2.075	2.887
	12	12	0.069	0.277	0.635	1.105	2.109	2.935
		18	0.070	0.279	0.641	1.116	2.125	2.963
		6	0.084	0.336	0.772	1.343	2.561	3.562
	16	12	0.086	0.344	0.791	1.377	2.627	3.655
		18	0.088	0.352	0.808	1.408	2.683	3.741
6.0		6	0.039	0.158	0.362	0.630	1.202	1.672
	6	12	0.046	0.183	0.420	0.732	1.397	1.944
		18	0.047	0.189	0.431	0.751	1.433	1.994
		6	0.046	0.184	0.424	0.738	1.408	1.959
	8	12	0.048	0.191	0.439	0.763	1.456	2.026
		18	0.050	0.199	0.458	0.797	1.521	2.117
		6	0.069	0.277	0.635	1.105	2.109	2.935
	12	12	0.071	0.285	0.655	1.141	2.177	3.029
		18	0.072	0.310	0.713	1.239	2.364	3.289
		6	0.086	0.344	0.791	1.377	2.627	3.655
	16	12	0.089	0.354	0.813	1.414	2.697	3.753
		18	0.092	0.367	0.844	1.467	2.799	3.895
9.0		6	0.042	0.166	0.381	0.664	1.267	1.762
	6	12	0.047	0.180	0.431	0.751	1.433	1.994
		18	0.052	0.210	0.483	0.839	1.601	2.227
	8	6	0.049	0.196	0.452	0.785	1.498	2.085
		12	0.050	0.209	0.458	0.797	1.521	2.117
		18	0.058	0.230	0.530	0.922	1.759	2.447
		6	0.070	0.279	0.642	1.116	2.129	2.963
	12	12	0.077	0.300	0.712	1.239	2.364	3.289
		18	0.080	0.321	0.737	1.283	2.449	3.407
	16	6	0.088	0.352	0.808	1.408	2.683	3.741
		12	0.092	0.367	0.843	1.467	2.799	3.895
		18	0.093	0.371	0.855	1.486	2.836	3.946

The formulas on page two and the above capacity table are useful guides in determining the model size and number of ventilators required.

Building usage, and other factors, finally determine the exact requirements for maximum efficiency and the comfort levels required. Ampelite can assist at design or specification stages in this regard.

Ampelair SV Industrial Ventilators are a quality product from:

Definitions

Stack Height

This is a measurement taken from the intake area (generally floor level) to the base of the ventilator.

Wind Speed

Average or usual wind speed (Km/hr) at the location.

Temperature Differential

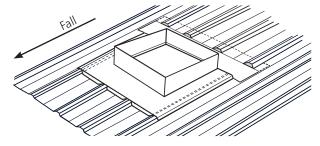
The average difference between internal and external temperatures.

INSTALLATION

- 1. It is recommended for rotary sizes 600 and up, solid support between purlins is installed. Failure to do so can result in needless movement of the vent in high winds. Failure to provide correct support will result in loss of warranty.
- **2.** It is recommended back trays to ridge capping or roof expansion joints are used to provide guaranteed leak proof installation. Photo below shows back tray extending beneath roof expansion joint.



3. Drawing below shows soaker installation without a back tray.



4. Refer to SAA HB39 Installation Code for Metal Roofing and Wall Cladding and install accordingly.

SPECIFICATION

The Wind Driven Ventilators shall be "Ampelair" SV Industrial (insert size) made from Aluminium

* in natural finish/coloured to match Colorbond®

Installation shall be in accordance with Ampelair fixing instructions and closely follow SAA HB39 installation procedures. All work shall be done in a workmanlike manner. *Select/insert finish required.



Ampelite Australia Pty Ltd ABN 91 487 122 629



VIC & TAS: Tel 03 8710 9110. Fax 03 9794 0710. NSW: & ACT: Tel 02 9625 7200. Fax 02 9625 7211.

QLD: Tel 07 3808 6211. Fax 07 3808 4799. NTH QLD: Tel 07 4774 5007. Fax 07 4774 7898.

SA & NT: Tel 08 8260 7391, Fax 08 8260 7397. WA: Tel 08 9302 6833, Fax 08 9302 6855.

NZ: Tel 09 634 5366. Fax 09 622 2060.

www.ampelite.com.au